**Series 40-5 Wedge-Lok**

**RECOMMENDED GAP WIDTH**
PCB + 7.62 (.300)

**RECOMMENDED TORQUE**
80 N-cm (7 in-lbs)

**WEIGHT**
1.16 g/cm (.104 oz/in)

**MATERIALS AND FINISH**

**WEDGES**
- Material: Aluminum Alloy 6061-T6 per QQ-A-200/8
- Finish: See finish table on opposite page

**SCREW**
.09-in. or 2.5-mm hex. socket head cap screw, depending on mounting configuration
- Material: 300 series stainless steel per QQ-S-763
  - ASTM A-582 A286 per FF-S-86 with dry film lube per MIL-L-46010 for “TLC” option
- Finish: Passivated per AMS2700

**ALIGNMENT SPRINGS**
- Material: 301 stainless steel half hard per AMS 5518
- Finish: Passivated per AMS2700

**OPTIONAL LOCK AND FLAT WASHER**
- Material: 300 series stainless steel per QQ-S-763 and ASTM A-582
- Finish: Passivated per AMS2700

**OPTIONAL LOCK AND FLAT WASHER**
- Material: Type A286 stainless steel per ASTM AMS 5525
- Finish: Silver plate per AMS 2410

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