SERIES 265 CARD LOK

RECOMMENDED GAP WIDTH
PCB + 6.35 mm (.250 in)

RECOMMENDED TORQUE
68 N-cm (6 in-lbs)
With 'L' option 90 N-cm (8 in-lbs)

WEIGHT
.89 g/cm (.080 oz/in)

MATERIALS AND FINISH

SHAFT
Material: Aluminum alloy 7075-T6 per ASTMB221 or AMS-QQ-A-200/8
Finish: See finish table on opposite page

BODIES AND WEDGES
Material: Aluminum Alloy 6061-T6 per ASTM-B221 or AMS-QQ-A-200/8
Finish: See finish table on opposite page

SCREW
.09-in. or 2.5-mm hex. socket head cap screw, depending on mounting configuration
Material: NAS1352C, Modified NAS1352C04 or 300 series stainless steel, stainless steel per ASTM-A582
Finish: Passivated per AMS2700

LOCK AND FLAT WASHER
Material: 300 series stainless steel
Finish: Passivated per AMS2700

ROLLPIN
Material: 400 series stainless steel
Finish: Passivated per AMS2700
SERIES 265 CARD LOK

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**Part Number Code Example:** TLCHA265-4.80H
Series 265 Card-Lok, with torque limiting option, hard black anodized finish, 121.9 (4.80) long and standard rivet hole mounting

### FINISH TABLE

<table>
<thead>
<tr>
<th>CODE</th>
<th>LETTER</th>
<th>SURFACE FINISH</th>
</tr>
</thead>
<tbody>
<tr>
<td>[blank]</td>
<td></td>
<td>CHEM FILM PER MIL-DTL-5541 CLASS 3, GOLD, TYPE I</td>
</tr>
<tr>
<td>R</td>
<td></td>
<td>CHEM FILM PER MIL-DTL-5541 CLASS 3, CLEAR, TYPE II</td>
</tr>
<tr>
<td>A</td>
<td></td>
<td>BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2</td>
</tr>
<tr>
<td>HA</td>
<td></td>
<td>HARD BLACK ANODIZE PER MIL-A-8625 TYPE III, CLASS 2</td>
</tr>
<tr>
<td>EN</td>
<td></td>
<td>ELECTROLESS NICKEL PER MIL-E-26274 CLASS 4, GRADE B, BRIGHT</td>
</tr>
</tbody>
</table>

### MOUNTING METHOD TABLE

<table>
<thead>
<tr>
<th>CODE</th>
<th>LETTER</th>
<th>METHOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>H</td>
<td></td>
<td>Ø1.73/.185 (.068/0.073) DIA. THROUGH HOLES</td>
</tr>
<tr>
<td>T0</td>
<td></td>
<td>COUNTERSUNK 100° x 1.52 (.060) DEEP</td>
</tr>
<tr>
<td>T2</td>
<td></td>
<td>0-80 TAPPED HOLE</td>
</tr>
<tr>
<td>TM2</td>
<td></td>
<td>M2 x 0.40 TAPPED HOLE</td>
</tr>
<tr>
<td>TM2.5</td>
<td></td>
<td>M2.5 x 0.45 TAPPED HOLE</td>
</tr>
</tbody>
</table>

**NOTE:** FOR THE TORQUE LIMITING "TLC" VERSION:
THE MINIMUM LENGTH IS 96.52 (3.80)
THE FRONT MOUNTING HOLE, NEAREST TO THE SCREW, WILL BE REPLACED WITH AN INDEXING PIN
VISUAL INDICATOR OPTION NOT AVAILABLE
MUST CLICK 3+ TIMES FOR PROPER INSTALLATION